

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
(BASE information is below)**

| | | | |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 11/23/2015 |
| 1.6 | 12/03/2015 | 802554-00007 | Date of first issue: 11/20/2014 |

SECTION 1. IDENTIFICATION

Product name : SYLGARD(R) 184 SILICONE ELASTOMER KIT (BASE information is below)

Product code : 000000000001064291

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Corrosion inhibitors
Electrical industry and electronics

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Silicone

Hazardous ingredients

| Chemical name | CAS-No. | Concentration (% w/w) |
|---------------|----------|-----------------------|
| Ethylbenzene | 100-41-4 | >= 0.1 - < 1 |

SECTION 4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
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| | | | |
|----------------|------------------------------|-----------------------------|---|
| Version 1.6 | Revision Date: 12/03/2015 | SDS Number: 802554-00007 | Date of last issue: 11/23/2015 Date of first issue: 11/20/2014 |
|----------------|------------------------------|-----------------------------|---|

| | |
|---|---|
| In case of skin contact | : Wash with water and soap as a precaution. Get medical attention if symptoms occur. |
| In case of eye contact | : Flush eyes with water as a precaution. Get medical attention if irritation develops and persists. |
| If swallowed | : If swallowed, DO NOT induce vomiting. Get medical attention if symptoms occur. Rinse mouth thoroughly with water. |
| Most important symptoms and effects, both acute and delayed | : None known. |
| Protection of first-aiders | : No special precautions are necessary for first aid responders. |
| Notes to physician | : Treat symptomatically and supportively. |

SECTION 5. FIRE-FIGHTING MEASURES

| | |
|--|---|
| Suitable extinguishing media | : Water spray Alcohol-resistant foam Carbon dioxide (CO ₂) Dry chemical |
| Unsuitable extinguishing media | : None known. |
| Specific hazards during fire fighting | : Exposure to combustion products may be a hazard to health. |
| Hazardous combustion products | : Carbon oxides Silicon oxides Formaldehyde |
| Specific extinguishing methods | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area. |
| Special protective equipment for fire-fighters | : Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

| | |
|---|--|
| Personal precautions, protective equipment and emergency procedures | : Follow safe handling advice and personal protective equipment recommendations. |
|---|--|

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| Version 1.6 | Revision Date: 12/03/2015 | SDS Number: 802554-00007 | Date of last issue: 11/23/2015 Date of first issue: 11/20/2014 |
|----------------|------------------------------|-----------------------------|---|

- Environmental precautions : Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice. Take care to prevent spills, waste and minimize release to the environment.
- Conditions for safe storage : Keep in properly labeled containers. Store in accordance with the particular national regulations.
- Materials to avoid : Do not store with the following product types:
Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

| Ingredients | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|--------------|----------|----------------------------------|--|-----------|
| Ethylbenzene | 100-41-4 | TWA | 20 ppm | ACGIH |
| | | TWA | 100 ppm 435 mg/m ³ | OSHA Z-1 |
| | | TWA | 100 ppm | NIOSH REL |

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| | | | | |
|--|--|----|----------------------------------|-----------|
| | | | 435 mg/m ³ | |
| | | ST | 125 ppm 545 mg/m ³ | NIOSH REL |

Biological occupational exposure limits

| Ingredients | CAS-No. | Control parameters | Biological specimen | Sam-pling time | Permissible concentra-tion | Basis |
|--------------|----------|---|---------------------|--|----------------------------|-----------|
| Ethylbenzene | 100-41-4 | Sum of mandelic acid and phenyl gly-oxalic acid | Urine | End of shift (As soon as possible after exposure ceases) | 0.15 g/g creatinine | ACGIH BEI |

Engineering measures : Processing may form hazardous compounds (see section 10).
 Ensure adequate ventilation, especially in confined areas.
 Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection

Remarks : Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
 Safety glasses

Skin and body protection : Skin should be washed after contact.

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
 When using do not eat, drink or smoke.
 Wash contaminated clothing before re-use.
 These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
 For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
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|---------|----------------|--------------|---------------------------------|
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| 1.6 | 12/03/2015 | 802554-00007 | Date of first issue: 11/20/2014 |

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|---|---|--|
| Color | : | colorless |
| Odor | : | slight |
| Odor Threshold | : | No data available |
| pH | : | No data available |
| Melting point/freezing point | : | No data available |
| Initial boiling point and boiling range | : | > 100 °C |
| Flash point | : | 121.1 °C Method: Pensky-Martens closed cup |
| Evaporation rate | : | No data available |
| Flammability (solid, gas) | : | Not applicable |
| Upper explosion limit | : | No data available |
| Lower explosion limit | : | No data available |
| Vapor pressure | : | No data available |
| Relative vapor density | : | No data available |
| Relative density | : | 1.11 |
| Solubility(ies) | : | |
| Water solubility | : | No data available |
| Partition coefficient: n-octanol/water | : | No data available |
| Autoignition temperature | : | No data available |
| Decomposition temperature | : | No data available |
| Viscosity | : | |
| Viscosity, kinematic | : | 5000 cSt |
| Explosive properties | : | Not explosive |
| Oxidizing properties | : | The substance or mixture is not classified as oxidizing. |
| Molecular weight | : | No data available |

SECTION 10. STABILITY AND REACTIVITY

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| | | | |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 11/23/2015 |
| 1.6 | 12/03/2015 | 802554-00007 | Date of first issue: 11/20/2014 |

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| Reactivity | : | Not classified as a reactivity hazard. |
| Chemical stability | : | Stable under normal conditions. |
| Possibility of hazardous reactions | : | Use at elevated temperatures may form highly hazardous compounds. Can react with strong oxidizing agents. Hazardous decomposition products will be formed at elevated temperatures. |
| Conditions to avoid | : | None known. |
| Incompatible materials | : | Oxidizing agents |
| Hazardous decomposition products | : | |
| Thermal decomposition | : | Formaldehyde |

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Ingredients:**Ethylbenzene:**

| | | |
|---------------------------|---|---|
| Acute oral toxicity | : | LD50 (Rat): 3,500 mg/kg |
| Acute inhalation toxicity | : | LC50 (Rat): 17.2 mg/l Exposure time: 4 h Test atmosphere: vapor |
| Acute dermal toxicity | : | LD50 (Rabbit): > 5,000 mg/kg |

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:**Ethylbenzene:**

Species: Rabbit
Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information.
Respiratory sensitization: Not classified based on available information.

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
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Ingredients:**Ethylbenzene:**

Test Type: Human repeat insult patch test (HRIPT)
Routes of exposure: Skin contact
Result: negative

Germ cell mutagenicity

Not classified based on available information.

Ingredients:**Ethylbenzene:**

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Result: negative

: Test Type: In vitro mammalian cell gene mutation test
Method: OECD Test Guideline 476
Result: negative

Genotoxicity in vivo : Test Type: Unscheduled DNA synthesis (UDS) test with
mammalian liver cells in vivo
Species: Mouse
Application Route: Inhalation
Method: OECD Test Guideline 486
Result: negative

Carcinogenicity

Not classified based on available information.

Ingredients:**Ethylbenzene:**

Species: Rat
Application Route: Inhalation
Exposure time: 104 weeks
Result: positive
Remarks: The mechanism or mode of action may not be relevant in humans.

IARC

Group 2B: Possibly carcinogenic to humans

Ethylbenzene

100-41-4

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Ingredients:

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| 1.6 | 12/03/2015 | 802554-00007 | Date of first issue: 11/20/2014 |

Ethylbenzene:
Effects on fertility : Test Type: Two-generation reproduction toxicity study
Species: Rat
Application Route: inhalation (vapor)
Method: OECD Test Guideline 415
Result: negative

Effects on fetal development : Test Type: Embryo-fetal development
Species: Rat
Application Route: Inhalation
Method: OECD Test Guideline 414
Result: negative

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Ingredients:**Ethylbenzene:**

Routes of exposure: inhalation (vapor)

Target Organs: Auditory system

Assessment: Shown to produce significant health effects in animals at concentrations of >0.2 to 1 mg/l/6h/d.

Repeated dose toxicity**Ingredients:****Ethylbenzene:**

Species: Rat, female

LOAEL: 75 ppm

Application Route: inhalation (vapor)

Exposure time: 104 Weeks

Aspiration toxicity

Not classified based on available information.

Ingredients:**Ethylbenzene:**

The substance or mixture is known to cause human aspiration toxicity hazards or has to be regarded as if it causes a human aspiration toxicity hazard.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Ingredients:****Ethylbenzene:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 4.2 mg/l

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| Version | Revision Date: | SDS Number: | Date of last issue: 11/23/2015 |
| 1.6 | 12/03/2015 | 802554-00007 | Date of first issue: 11/20/2014 |

Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.8 - 2.4 mg/l
Exposure time: 48 h

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (green algae)): 5.4 mg/l
Exposure time: 72 h

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Ceriodaphnia dubia (water flea)): 0.96 mg/l
Exposure time: 7 d

Toxicity to bacteria : EC50 (Nitrosomonas sp.): 96 mg/l
Exposure time: 24 h
Method: OECD Test Guideline 209

Persistence and degradability

Ingredients:

Ethylbenzene:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 70 - 80 %
Exposure time: 28 d

Bioaccumulative potential

Ingredients:

Ethylbenzene:

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): < 100
Remarks: Based on data from similar materials

Partition coefficient: n-octanol/water : log Pow: 3.6

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Resource Conservation and Recovery Act (RCRA) : This product has been evaluated for RCRA characteristics and does not meet the criteria of hazardous waste if discarded in its purchased form.

Waste from residues : Dispose of in accordance with local regulations.

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|----------------|------------------------------|-----------------------------|---|
| Version 1.6 | Revision Date: 12/03/2015 | SDS Number: 802554-00007 | Date of last issue: 11/23/2015 Date of first issue: 11/20/2014 |
|----------------|------------------------------|-----------------------------|---|

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION**International Regulation****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

| | |
|----------------------|--|
| UN/ID/NA number | : UN 3082 |
| Proper shipping name | : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Xylene) |
| Class | : 9 |
| Packing group | : III |
| Labels | : CLASS 9 |
| ERG Code | : 171 |
| Marine pollutant | : no |
| Remarks | : THE ABOVE INFORMATION ONLY APPLIES TO PACKAGE SIZES WHERE THE HAZARDOUS SUBSTANCE MEETS THE REPORTABLE QUANTITY. |

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

| Ingredients | CAS-No. | Component RQ (lbs) | Calculated product RQ (lbs) |
|--------------|-----------|-----------------------|--------------------------------|
| Ethylbenzene | 100-41-4 | 1000 | * |
| Xylene | 1330-20-7 | 100 | 20408 |

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

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|----------------|------------------------------|-----------------------------|---|
| Version 1.6 | Revision Date: 12/03/2015 | SDS Number: 802554-00007 | Date of last issue: 11/23/2015 Date of first issue: 11/20/2014 |
|----------------|------------------------------|-----------------------------|---|

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

| | | |
|--------------|----------|--------|
| Ethylbenzene | 100-41-4 | 0.19 % |
|--------------|----------|--------|

US State Regulations**Pennsylvania Right To Know**

| | | |
|---|------------|-----------|
| Dimethyl Siloxane, Dimethylvinylsiloxy-terminated | 68083-19-2 | 50 - 70 % |
| Dimethylvinylated and trimethylated silica | 68988-89-6 | 30 - 50 % |
| Xylene | 1330-20-7 | 0.1 - 1 % |
| Ethylbenzene | 100-41-4 | 0.1 - 1 % |

New Jersey Right To Know

| | | |
|---|------------|-----------|
| Dimethyl Siloxane, Dimethylvinylsiloxy-terminated | 68083-19-2 | 50 - 70 % |
| Dimethylvinylated and trimethylated silica | 68988-89-6 | 30 - 50 % |
| Ethylbenzene | 100-41-4 | 0.1 - 1 % |

California Prop. 65 WARNING! This product contains a chemical known in the State of California to cause cancer.

| | |
|--------------|----------|
| Ethylbenzene | 100-41-4 |
|--------------|----------|

The ingredients of this product are reported in the following inventories:

NZIoC : All ingredients listed or exempt.

REACH : All ingredients (pre-)registered or exempt.

TSCA : All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

PICCS : All ingredients listed or exempt.

KECI : All ingredients listed, exempt or notified.

ENCS/ISHL : All components are listed on ENCS/ISHL or exempted from inventory listing.

IECSC : All ingredients listed or exempt.

DSL : All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).

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| | | | |
|----------------|------------------------------|-----------------------------|---|
| Version 1.6 | Revision Date: 12/03/2015 | SDS Number: 802554-00007 | Date of last issue: 11/23/2015 Date of first issue: 11/20/2014 |
|----------------|------------------------------|-----------------------------|---|

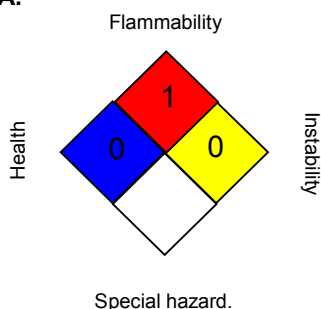
AICS : All ingredients listed or exempt.

TCSI : All ingredients listed or exempt.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

| | |
|-----------------|---|
| HEALTH | 0 |
| FLAMMABILITY | 1 |
| PHYSICAL HAZARD | 0 |

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
 ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)
 NIOSH REL : USA. NIOSH Recommended Exposure Limits
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants

ACGIH / TWA : 8-hour, time-weighted average
 NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek

NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday

OSHA Z-1 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
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| | | | |
|---------|----------------|--------------|---------------------------------|
| Version | Revision Date: | SDS Number: | Date of last issue: 11/23/2015 |
| 1.6 | 12/03/2015 | 802554-00007 | Date of first issue: 11/20/2014 |

Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 12/03/2015

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8